

Standard, Hard Seat

400 SERIES



- 100% helium leak tested to 1×10^{-4} ml/s for performance and reliability
- Blow-out proof stem provides a secondary stem seal in the full open position
- FKM o-ring seal and PTFE back-up ring below the stem threads to protect from corrosion and galling; PTFE or Graphite packing optional (certain NPT sizes only)
- All stem threads are rolled for strength and ease of operation
- One-piece bonnet with a metal-to-metal seal to the valve body below the bonnet threads
- Slotted spring pin to prevent accidental loosening
- Vinyl dust cap for bonnet and stem (non-packing)

SPECIFICATIONS

Materials	Zinc-Nickel plated Steel, electropolished 316 Stainless Steel*
Connections	1/4", 3/8", 1/2", 3/4", 1", 1-1/4" & 1-1/2" NPT 7/16"-20 UNF (#4 SAE, J1926) Male-female, Female-female, in-line and angled configurations
Pressure rating**	10,000 psi @ 200 °F for 1/4" NPT to 1/2" NPT 8,000 psi @ 200 °F for 3/4" NPT to 1-1/2" NPT
Orifice sizes	1/4" - 1/2" NPT: 0.187" 3/4" - 1-1/2" NPT: 0.438"
Flow coefficient	1/4" - 1/2" NPT: C_V 0.44 3/4" - 1-1/2" NPT: C_V 2.70
Stem seal & type	All 316 Stainless Steel stems with FKM o-ring and PTFE back-up ring below the threads, PTFE or Graphite packing optional for 1/4", 3/8" & 1/2" NPT only
Options	Panel mountings, o-ring materials, handles, packings, regulating stem and stem tips
Weight	Approximately 1.3 lb. up to 1/2" Approximately 4.5 lb. Large Hex, Female-Female Approximately 6 lb. Large Hex, Male-Female

* All 316SS products meet the requirements of NACE MR0175/ISO 15156-3.

** If a packing option is chosen, maximum pressure rating is 6,000 psi.

Refer to the "Pressure vs. Temperature: Packing Style with Compatible Fluid" chart at the back of this catalog.



WARNING: This product can expose you to chemicals including Lead and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

NOTE: All NOSHOK valve products conform to the MSS SP-99 instrument valves standards, and valves supplied with packing also conform to MSS SP-132 compression packing systems for instrument valves standard.

SERIES	4 400 Series, hard seat		
CONNECTION SIZES	02 1/4" NPT	06 3/4" NPT	12 1-1/2" NPT
	03 3/8" NPT	08 1" NPT	42 7/16"-20 UNF (#4 SAE, J1926)
	04 1/2" NPT	10 1-1/4" NPT	
VALVE TYPES	MFC Male-Female, Steel	MFS Male-Female, Stainless Steel	
	FFC Female-Female, Steel	FFS Female-Female, Stainless Steel	
	MFAC Male-Female Angle, Steel	MFAS Male-Female Angle, Stainless Steel	
	FFAC Female-Female Angle, Steel	FFAS Female-Female Angle, Stainless Steel	

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

EXAMPLE

404 - FFC

Series.....400 hard seat
 Connection size.....1/2" NPT
 Valve type.....Female-female, Steel

To meet all of your specific application requirements, the following **additional options** are available for these needle valves. To order all or any of these options, simply add them to the part number as shown in the diagram below.

NOTE 1: The example shown includes ALL possible additional options. Please include ONLY the options required for your application when building your part number. (EXAMPLE: 404-FFC-PM2)

NOTE 2: When a packing option is selected, an o-ring option is NOT available.

NOTE 3: Packing options are NOT available on 3/4" NPT through 1-1/2" NPT valves.

ORDERING INFORMATION - ADDITIONAL OPTIONS

PACKINGS†	P1 PTFE	P2 Graphite
STEM TIPS	T1 Non-rotating (316 Stainless) T5 Ball (440C Stainless)	T6 Ball (carbide) T7 Ball (ceramic)
O-RINGS*	EM1 EPDM	KZ1 FFKM (Perfluoroelastomer)
PANEL MOUNTINGS	PM1 Panel mount (1 nut)	PM2 Panel mount (2 nuts)
HANDLES	HL4 1-3/8" Phenolic	HL5 1-3/4" Phenolic HL9 2-3/8" Phenolic**

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

† For 1/4", 3/8" and 1/2" NPT only. If a packing option is chosen, maximum pressure rating is 6,000 psi. Refer to the "Pressure vs. Temperature: Packing Style with Compatible Fluid" chart at the back of this catalog.

* Other o-ring materials available on request.

** For 3/4" NPT to 1-1/2" NPT only.

The standard o-ring in all the NOSHOK valves is FKM and the standard handles are "T" handles (HL2).

The handle material will always match the material of the valve, unless otherwise specified. For example, the "T" handle (HL2) on the 404-FFC will be Steel. When only the standard configuration is needed, no additional designations are necessary. Please consult the factory for special application requests.

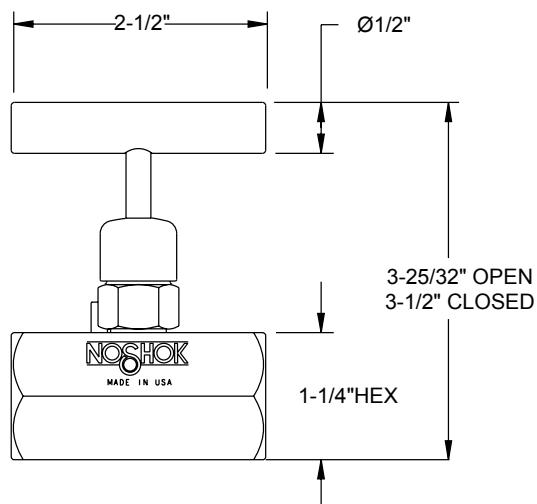
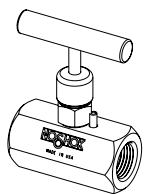
EXAMPLE with Additional Options

404 - FFC - P1 - T1 - PM2 - HL5

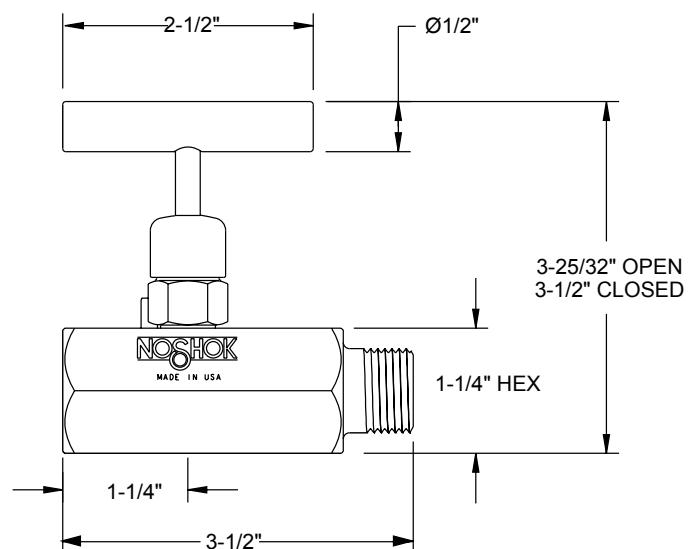
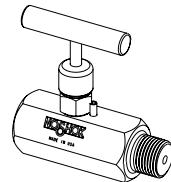
Series.....400 hard seat
 Connection size.....1/2" NPT
 Valve type.....Female-female, Steel
 Packing.....PTFE
 Stem tip.....Non-rotating
 Panel mount.....Panel mount (2 nuts)
 Handle.....1-3/4" Phenolic

Dimensions

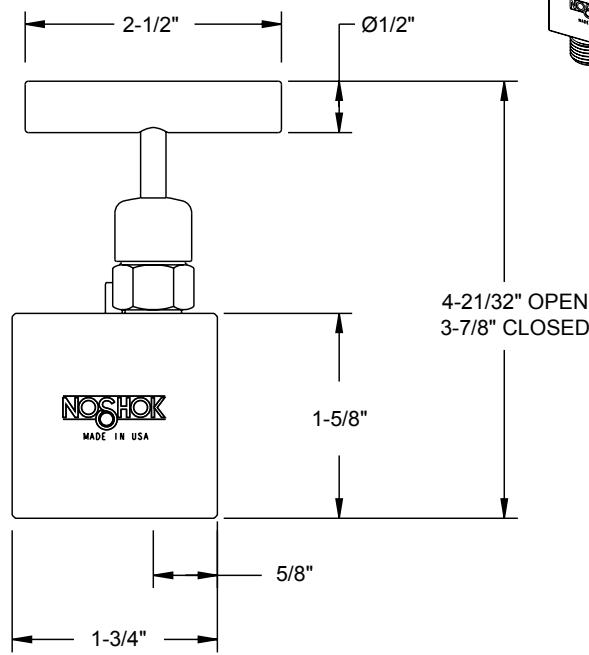
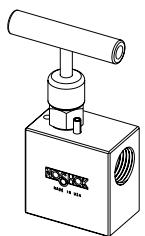
1/4" -1/2" Female-Female



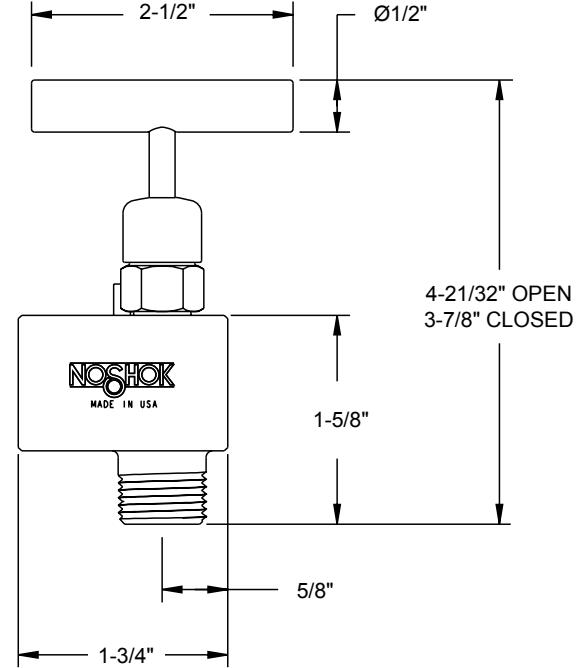
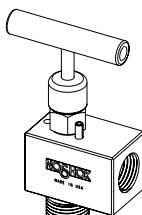
1/4" -1/2" Male-Female



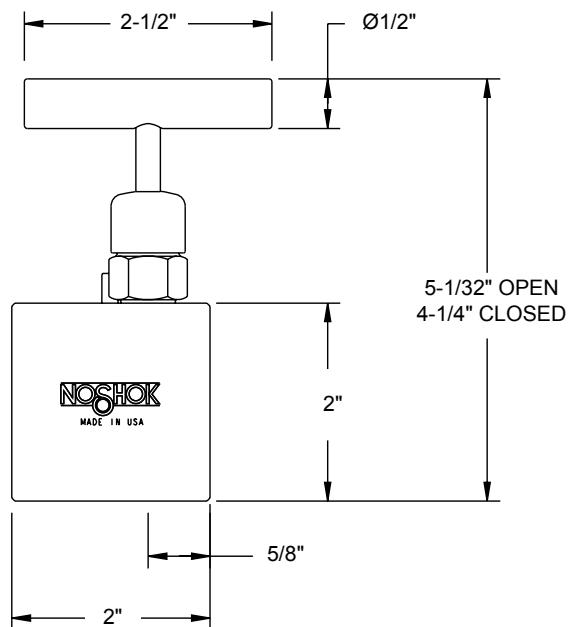
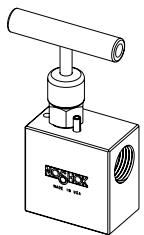
1/4" Female-Female Angle



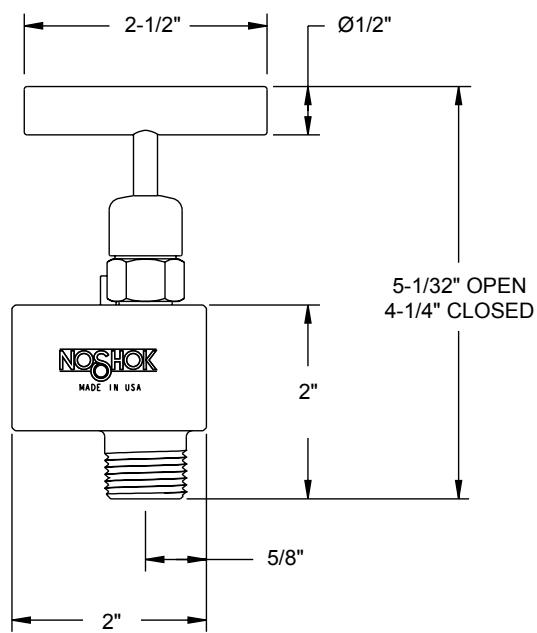
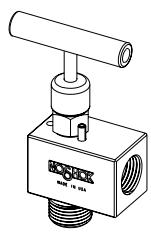
1/4" Male-Female Angle



1/2" Female-Female Angle

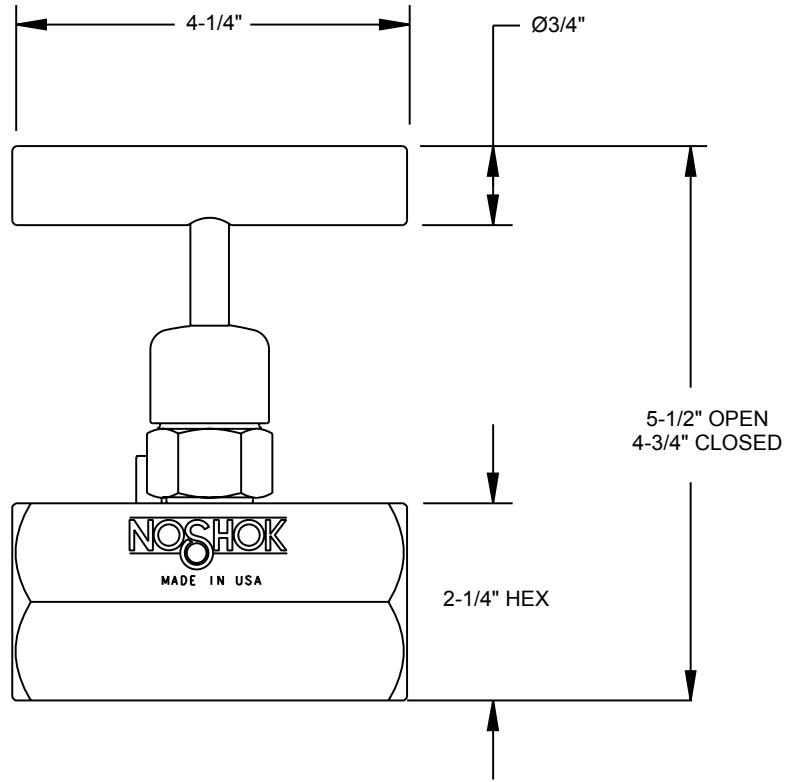
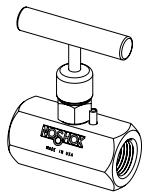


1/2" Male-Female Angle

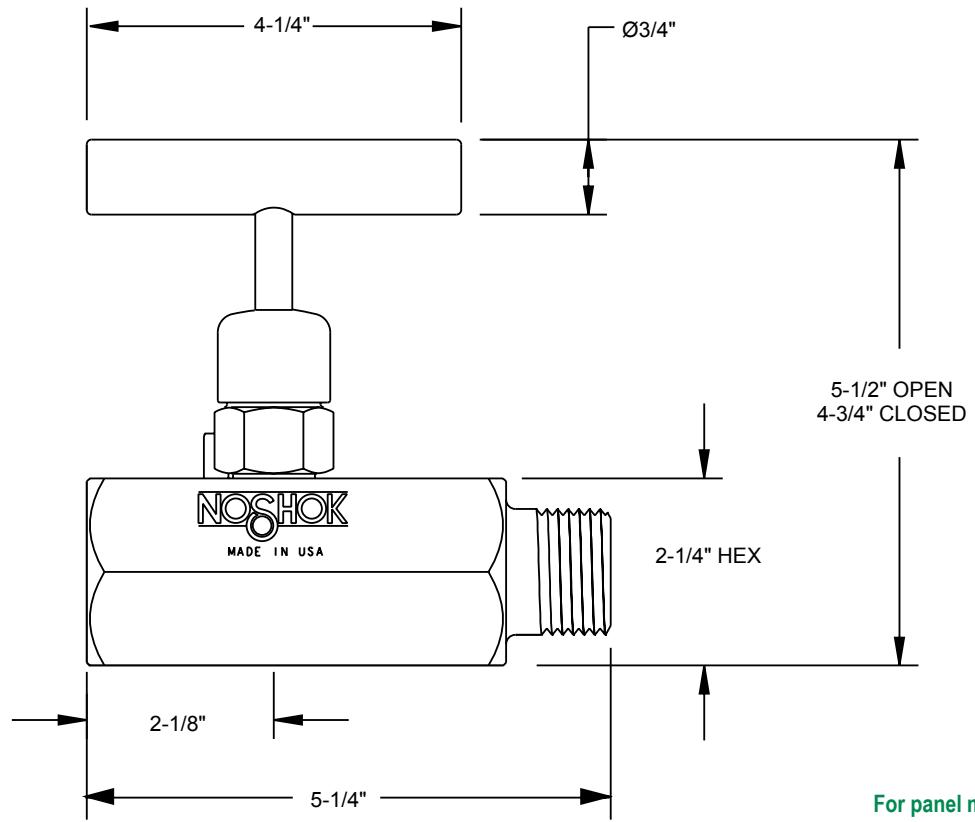
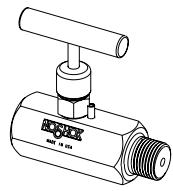


Dimensions

3/4" - 1-1/2" Female-Female

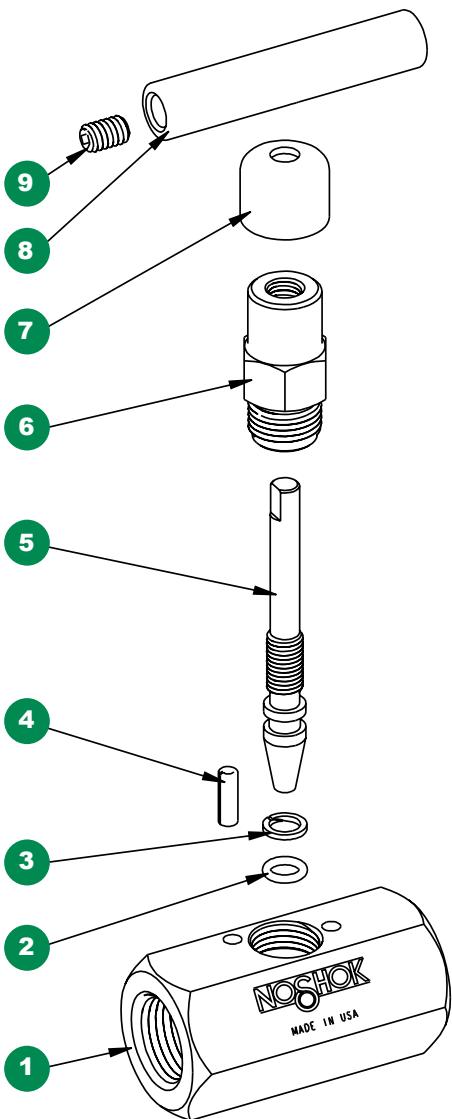


3/4" - 1-1/2" Male-Female



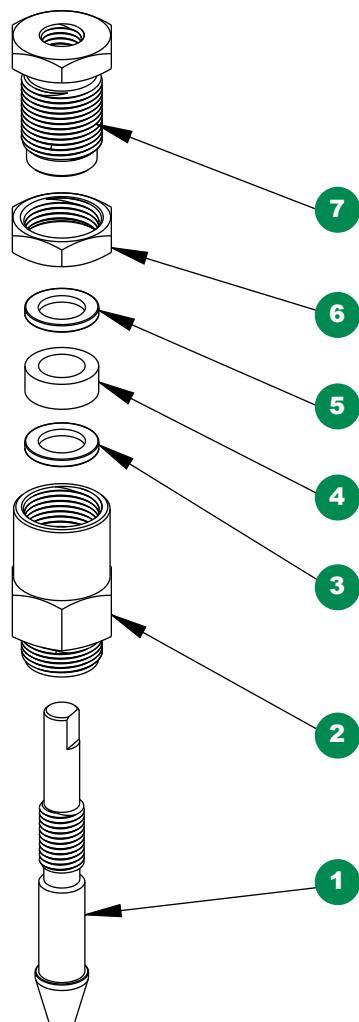
For panel mount, packing,
& stem tip dimensions,
see pgs. 64-67.

Standard, Hard Seat



- 1 Valve body
- 2 FKM o-ring
- 3 PTFE back-up ring
- 4 Slotted spring pin
- 5 Valve stem
- 6 Valve bonnet
- 7 Dust cap
- 8 Valve "T" handle
- 9 Set screw

Option With Packing



- 1 Valve packing stem
- 2 Valve packing bonnet
- 3 Packing washer
- 4 Packing
- 5 Packing washer
- 6 Jam nut
- 7 Packing adjustment screw