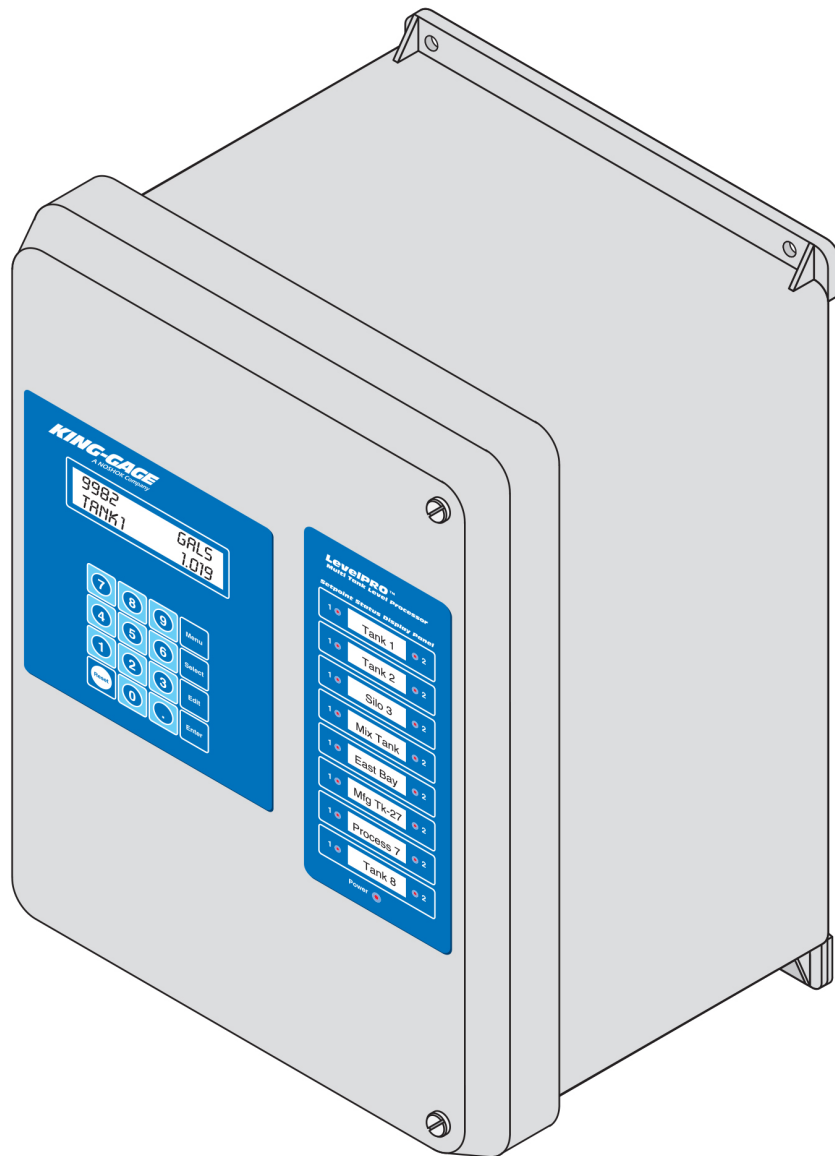


**Models • 5252-21-1x • 5252-21-2x**

Effective: August, 1997

EX-1806

# Installation and Operations Manual



The information contained in this manual was accurate at the time of release. Specifications are subject to change without notice.

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Specifications subject to change without notice.

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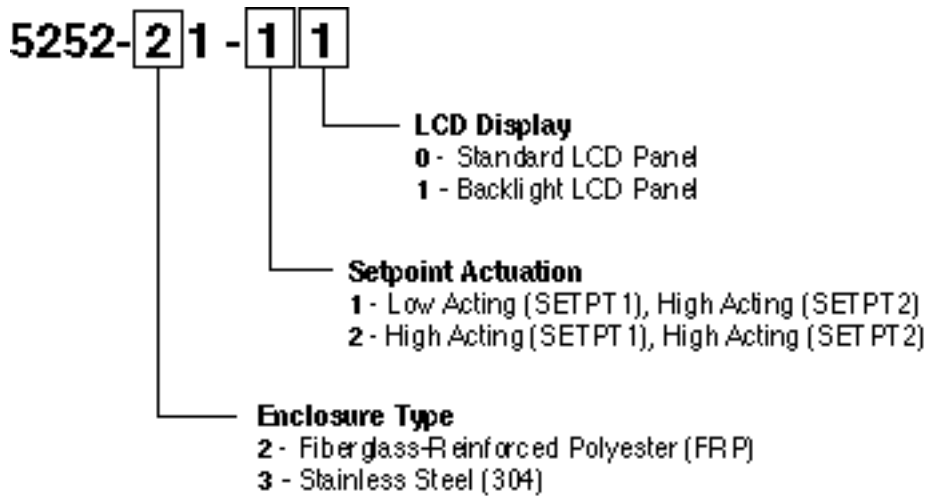
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## LevelPRO SP Model No. Designation



### KING-GAGE LevelPRO™ SP Multiple Tank Level Processor

LevelPRO Processors provide continuous measurement of liquid inventory in storage or processing tanks. They calculate level on the basis of hydrostatic pressure created by liquid depth in the tank. This pressure is the result of both depth and density (specific gravity). Specific gravity can be entered into the LevelPRO system through the user keypad.

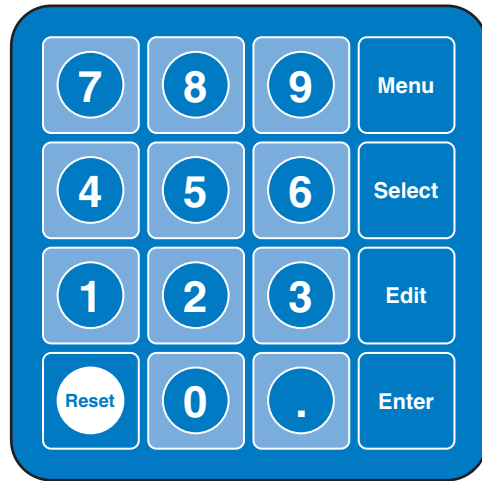
The LevelPRO Tank Processor expresses output directly in engineering units. The processor references a capacity profile to correlate transmitter output to actual tank geometry. The processor then formats the resulting value directly as the total weight or volume of liquid in the tank. As an operator interface, the keypad provides access to function selection and data entry. Unlike digital panel meters, there are no user conversion factors involved or scaling points to enter. All application details have been factory programmed into SRAM.

### Tank Level Status Display

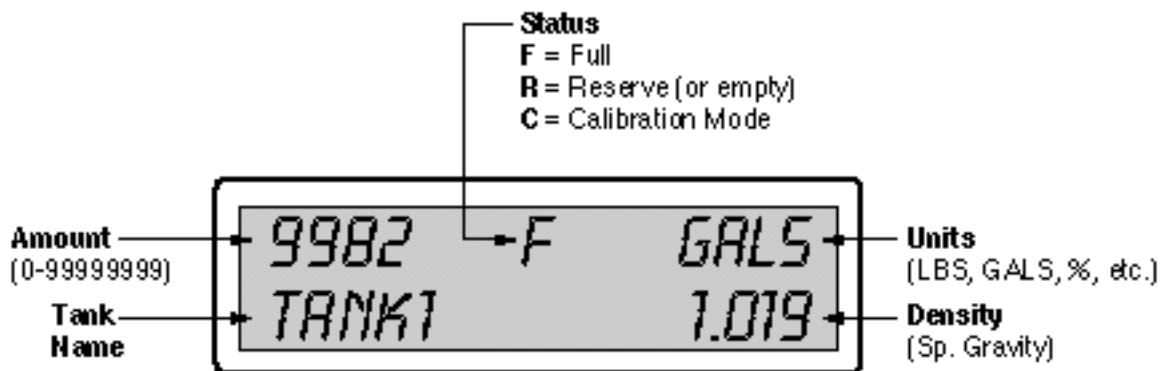
A two line alphanumeric LCD readout provides tank level indication including the unit of measurement (gals, lbs, ltrs, kgs). The second status line identifies the tank by name up to 10 characters/spaces in length. Level can be represented by up to an 8-digit value to allow direct weight indication for even extremely large tanks (see detail below).

### Function/Numeric Keypad

LevelPRO SP Tank Level Processor incorporates a membrane keypad for number entry and function selection. This keypad is used to enter the setpoint actuation values for simple on/off control operations.



Detail - Operator Interface Keypad



Detail - Tank Level Status Display

**SPECIFICATIONS**

**Power Requirements**

115 Vac, 50/60 Hz., 1.5 Amp, source grounded. Power consumption rated 100 watts max.

**Signal input**

4-20 mAdc

**Input Channels**

Eight (8) two wire channel inputs

**Memory**

SRAM, 8k x 8, 100 ns

**Input Impedance**

120 Ohm nominal resistance (2.4 Vdc drop @ 20 mAdc)

**Power Output**

24 Vdc excitation available at +Signal terminal, 0.5 Amp max.

**Readout**

alphanumeric 0.3173 in. (8 mm) 16-character x 2-line LCD; numeric 8-digit; 7-digit resolution (0-99999999 maximum).

**Setpoint Relays**

(16) sixteen independent user setpoints; (2) setpoints per tank channel; SPDT (form-C) relays, maximum 3.0 A @ 115 Vac. Rated for minimum 100,000 cycle/life at rated load.; continuously adjustable over full input range. Front panel LED status indicator gives visual confirmation when set-point value has been exceeded.

**Resolution**

0.024% FS (± 0.004 mA)

**Accuracy**

± 0.048% FS (± 0.024% FS typical)

**Keypad**

Membrane numeric keypad, five (5) function keys, positive tactile response

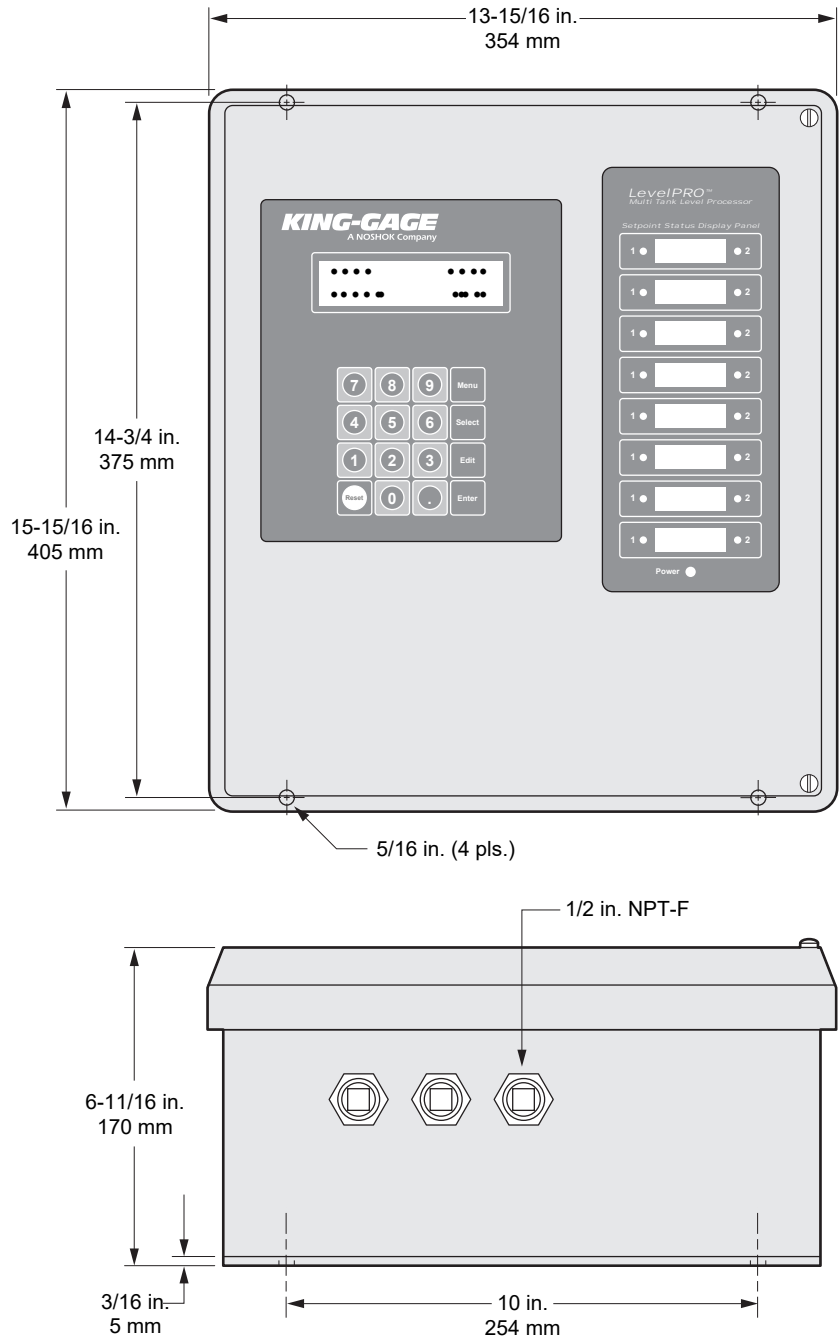
**Temperature Range**

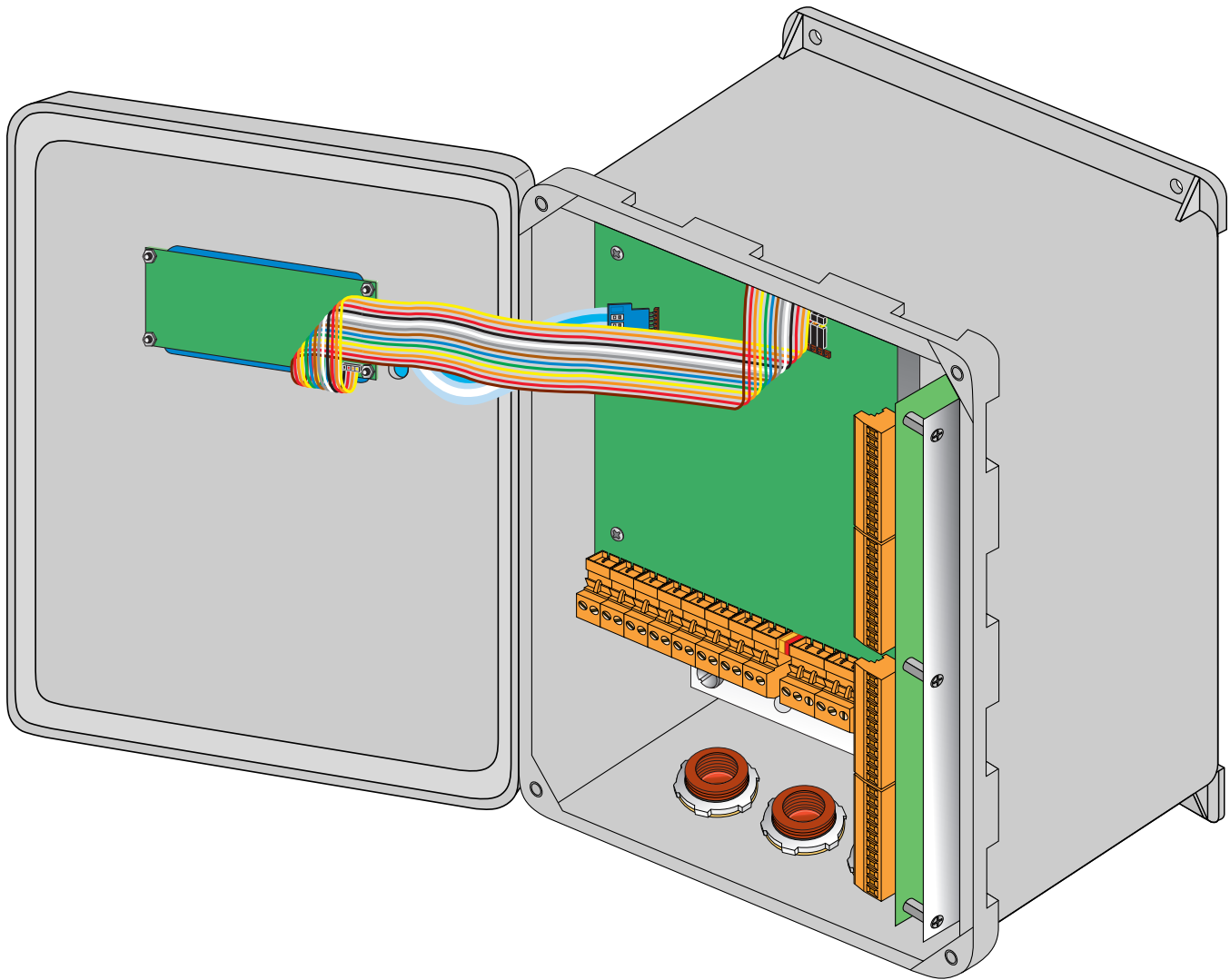
30°F to 120°F / -1°C to 49°C (operating environment)

**Housing**

Fiberglass-reinforced polyester (FRP) enclosure; U.L. listed (U.L. 508) types 3, 3R, 3S, 4, 4X, and 12. Lexan front panel on hinged cover with dual latching screws.

**Mounting Dimensions**  
Models 5252-21-1x, 5252-21-2x





**Tank Signal Connector**

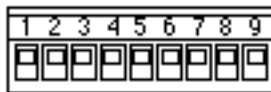


- 1 - + 4-20 mA Signal
- 2 - - 4-20 mA Signal
- 3 - Option

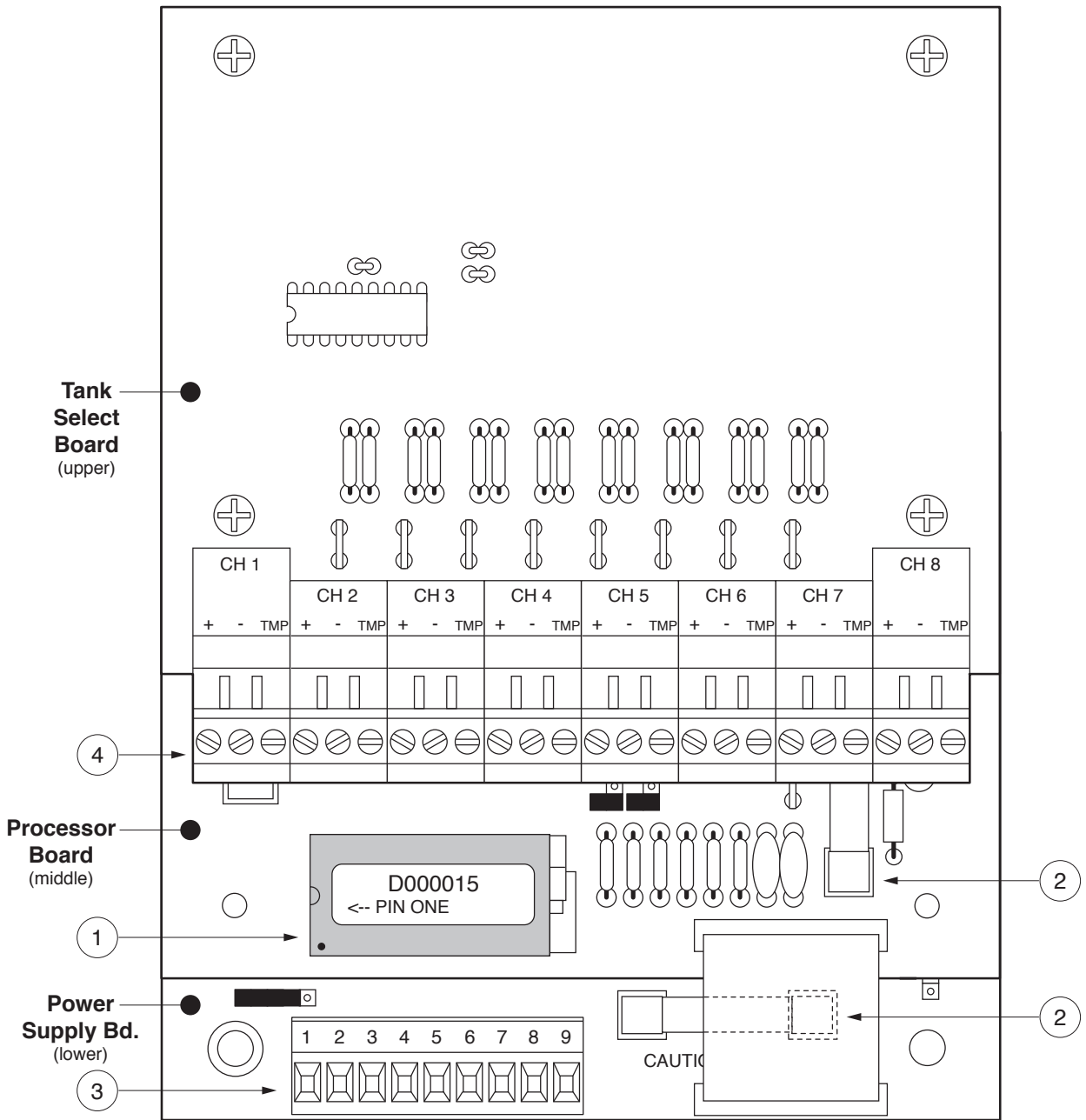
**LevelPro SP Specifications**

**Signal Input:** 4-20mAdc  
**Input Impedance:** 120 Ohms nominal, (2.4Vdc @ 20 mA)  
**Output Excitation:** 24 Vdc (+Signal)  
**Power Requirement:** 115 Vac, 50/60 Hz., 1.5 Amp

**Power/Communications Connector**



- 1 - N/C
  - 2 - N/C
  - 3 - A
  - 4 - B
  - 5 - Shield
  - 6 - N/C
  - 7 - HOT
  - 8 - NEU
  - 9 - GND
- RS485/422 (pins 3, 4, 5)  
 115 Vac (pins 7, 8, 9)

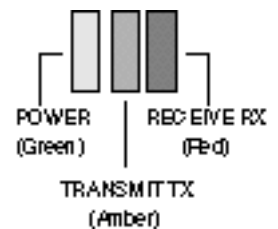


**Internal User Details:**

1. Datapack (SRAM)
2. 1/2 Amp Fuse - 120/250 Volt Fast-Blo  
Order No. 7469-21-0 (5-pack)
3. Terminal, Power/Communication
4. Terminal, Signal Input
5. Status LEDs

**Status LED Indicators**

(not all versions include this feature)



# Installation Requirements

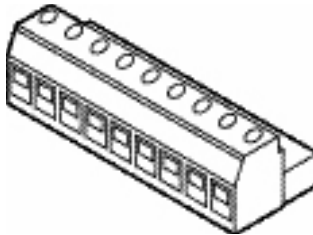
## Mounting -

The LevelPRO Processor may be mounted at the tank, or up to several thousand feet away. It is important to find a mounting location that affords some degree of protection for the unit. Do not locate where sub-freezing temperatures may be encountered.

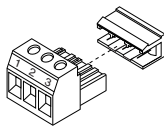
Enclosure should be mounted in an upright position to a wall or other structural member. Cabling access ports are 1/2" NPT and intended for conduit or water-tight cable connectors. Keep unused connections sealed to maintain enclosure integrity. When locating enclosure, maintain adequate clearance for access to bottom connections.

## Signal Input and Electrical Connections

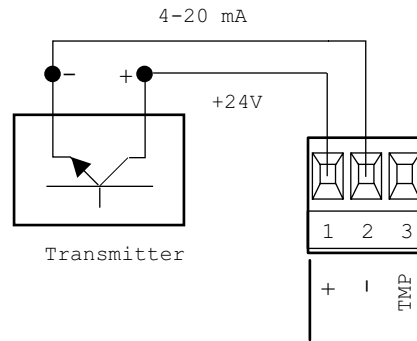
We recommend completing the transmitter input signal (4-20 mA) connections prior to AC power, when practical. Use approved 3-conductor, source grounded power cable for 115 Vac connections.



**Detail** - Plug-in terminal connector for AC Power & Communications



**Detail** - Plug-in terminal connector for signal input (4-20 mA dc)



**Detail** - 24 Vdc Output at Signal Terminals from onboard power supply

## LevelPRO SP Power Output (24 Vdc)

The LevelPRO SP supplies 24 Vdc excitation for the transmitters and signal loop. If the signal loop is connected to other receivers (I/O card, panel meter, indicator), make certain that power output is bypassed at these other devices when used in conjunction with the LevelPRO SP.

**Important!** Disable or bypass Vdc power output from any other device wired into the signal loop from the transmitter.

## Recommended Signal Cabling

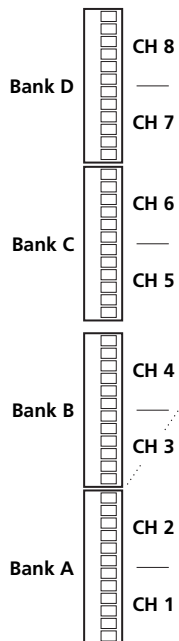
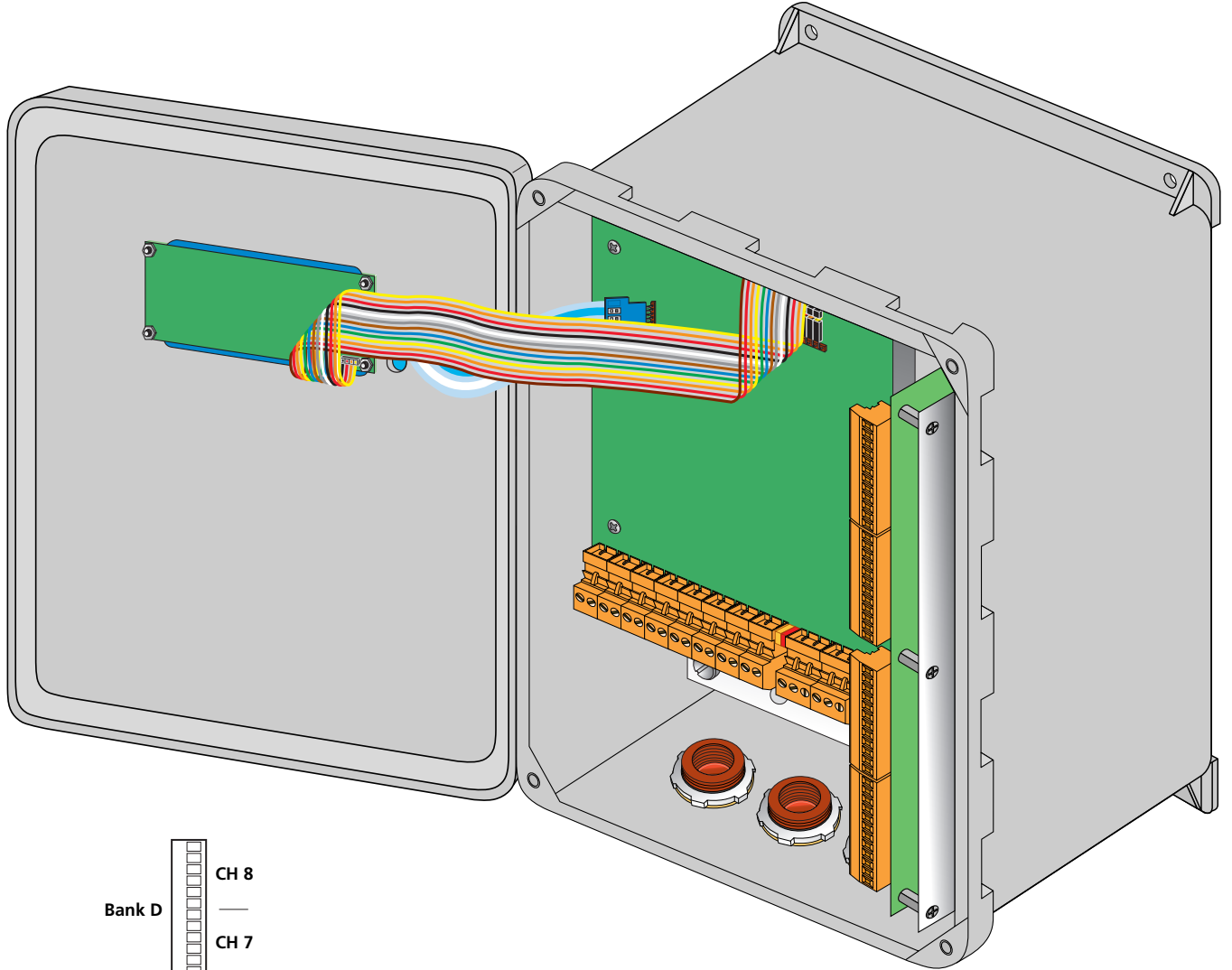
20 AWG shielded cable (Belden 9320 or equivalent).

Avoid cable placement along multi-phase power lines or equipment that generates strong EMI/RFI fields.

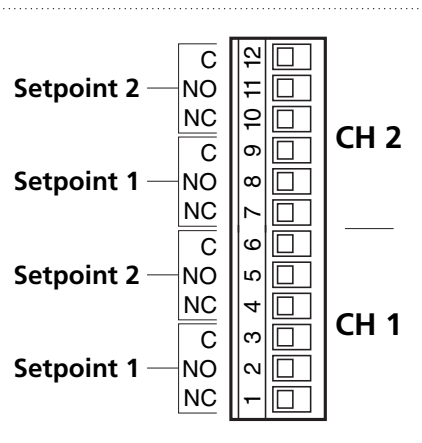


### Setpoint Relay Connections

The LevelPRO SP provides two (2) setpoint SPDT relays per tank channel. Each plug-in 12-terminal connector accommodates two channels and is installed in one of four banks (Bank A, Bank B, Bank C, Bank D) as illustrated below.



#### Conector SPDT para Puntos de Selección



## Application Datapack (SRAM)

The LevelPRO Tank Processor expresses output directly in engineering units. The processor references a capacity profile to correlate transmitter output to actual tank geometry. The processor then displays the resulting value directly as the total weight or volume of liquid in the tank. All application details are factory programmed into SRAM.

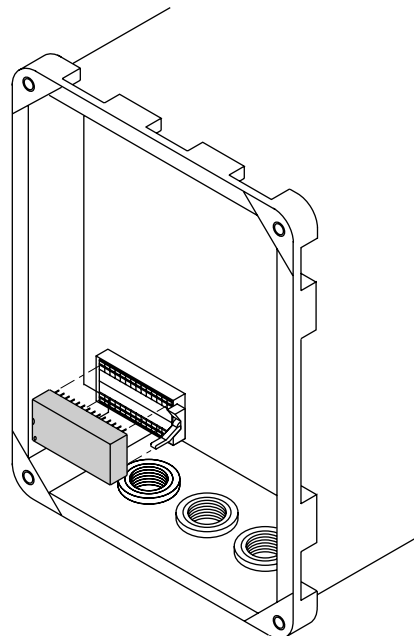
Referred to as the Application Datapack, this SRAM memory contains a default liquid density value, read-out units factor and tank name. In addition to battery backup, critical data such as the capacity profile are not user-addressable to prevent any possible corruption of the original factory programming.

**Editing Specific Gravity Value:** This avoids the need to re-range the level transmitter when the tank is used for more than one liquid product density. The operator interface keypad permits direct editing of the current specific gravity corresponding to the tank contents (see page 11). Another method uses the external communications link and ASCII command protocol (see Addendum), to change specific gravity value from a remote terminal or PLC.

## Installing Updated Datapack (SRAM)

Non-addressable application parameters (i.e., tank name, network polling address, tank capacity profile) require updated datapack programmed at the factory. Use caution when accessing the datapack — internal circuitry and electrical connections should not be exposed to moisture. Turn off power to unit prior to handling internal components.

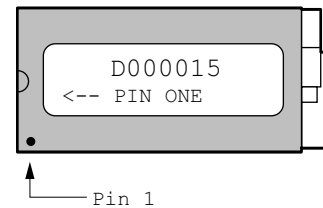
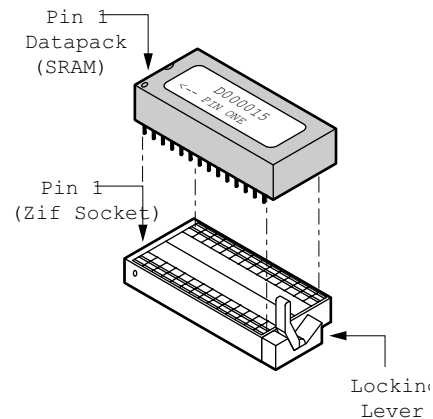
Turn off power or open the enclosure and disconnect the plug-in terminal connector. Datapack (SRAM) is readily accessible at the lower left



**Detail - Datapack location**

hand corner of the lower circuit card.

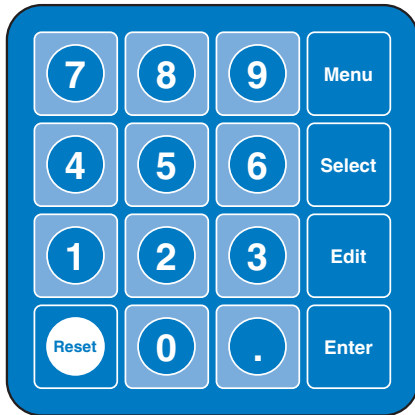
- To remove datapack, lift up on locking lever (see illustration) on zero insertion force (ZIF) socket. Remove datapack.
- To install datapack, insert datapack carefully into socket. Push locking lever down and forward to lock datapack within socket.



**Important!** Datapack (SRAM) must be oriented so that PIN 1 lines up with socket. The <-- symbol on label designates PIN 1 side. Refer to illustration above.

### LevelPRO Keypad Operator Interface

Data entry (specific gravity values) or alternate readout unit selections can be performed through the keypad at the LevelPRO Multiple Tank processor.



Detail - LevelPRO™ Keypad

### Scanning Tank Channels

To view each tank sequentially by its channel assignment (1-8) merely press **SELECT**. Repeat to view the next channel and so on through all the active channels.

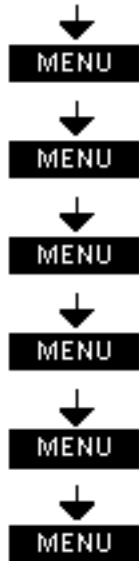


19990	GALS
TANK ST1	1.000
855	GALS
TANK ST2	1.032
11120	GALS
TANK ST3	1.012
100 R	GALS
TANK ST4	1.028
35870 F	GALS

### Direct Access Tank Selection

For direct or random access, enter the channel number (1-8) on the keypad. While viewing a selected tank level, press **5** to go directly to the tank level display corresponding to channel #5. Next, press **8** to view tank level display corresponding to channel #8.

### Menu Display Modes



6055	GALS
TANK 1	1.000
SP.GRAVITY	
TANK 1	1.000
UNITS	GALS
TANK 1	
CALIBRATION	
OFF	
500	GALS
TANK 1	SETPT1
5700	GALS
TANK 1	SETPT2
6055	GALS
TANK 1	1.000

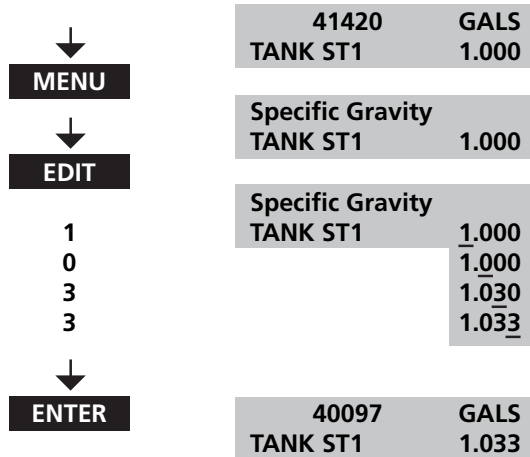


19990	GALS
TANK ST1	1.000
35870	GALS
TANK ST5	1.008
61565	GALS
TANK 8	1.023
11120	GALS

### Specific Gravity Editing

Specific gravity can be entered directly through the user keypad. Press **MENU** to access the "SP.GRAVITY" value and then **EDIT**. Now merely enter the 4-digit number directly (the decimal point is a fixed place holder). Press **ENTER** to accept the new value and return to the tank level display.

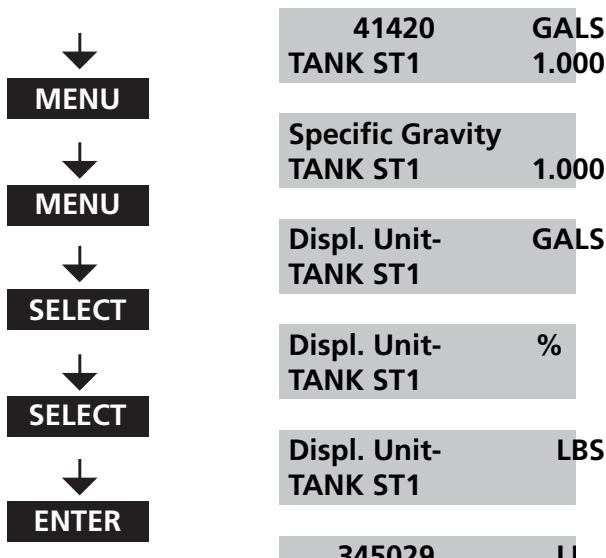
#### Specific Gravity Editing



### Selecting Display Units

To change the readout units, use the keypad at the Main Processor. Press the **MENU** key. "SP.GRAVITY" appears on the display. Press the **MENU** key again for the "UNITS" display. Then use the **SELECT** key to sequence through the readout units selections. When the desired readout unit is displayed, press the **ENTER** key to accept the selection.

#### Selecting Display Units

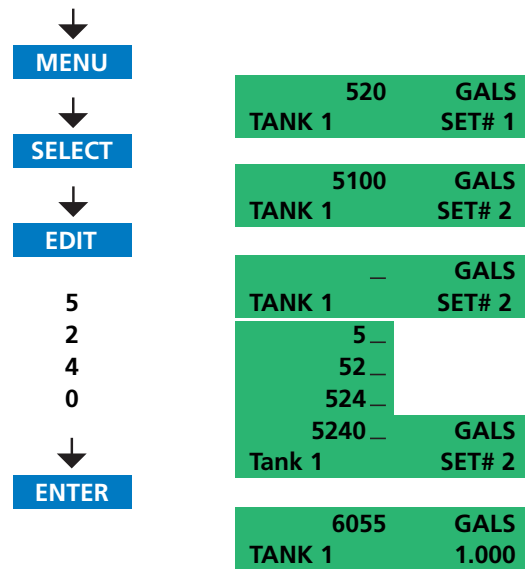


### Entering Level Setpoints

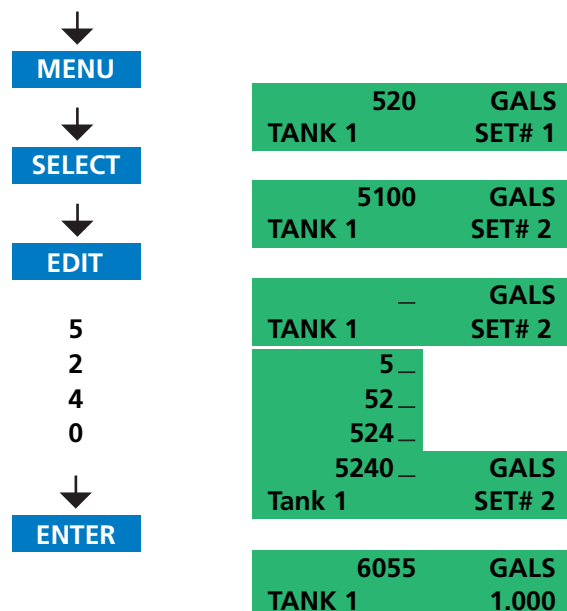
Changing setpoints is as easy as entering the desired tank level either in % or directly in the units of measurement (gallons, lbs, etc). To enter a new setpoint value, select the corresponding tank channel so that it is displayed on the readout.

Next, press **MENU** to cycle through the display modes until **SETPT1** or **SETPT2** appears.

#### Tank Setpoint Editing



#### Tank Setpoint Editing



## Troubleshooting Checklist

Certain problems experienced during initial system installation and start-up may result from incomplete connections.

### No Display

Unit does not appear to be functioning and nothing appears on the LCD panel.

- Press "Reset" button on keypad.
- Make certain that Tank Processor is connected to 115 Vac power source.
- Check internal fuse(s) on internal board set of Tank Processor and replace if necessary.

### Low Reading

Level value being displayed is inaccurately low, or does not rise when level increases.

- Press "Reset" button on keypad.
- Check sensor/transmitter output (if necessary, check zero and span settings).
- Signal connections are reversed at the tank processor input terminals or were reversed at the transmitter terminals.
- Resistive load on signal loop exceeds capacity of transmitter at the supplied 24 Vdc excitation from the Tank Processor.
- If Datapack (SRAM) is missing or has been removed, unit will default to "calibration" mode. Unit will only display A/D counts (0-4096) and the "C" status indicator will appear in the top line.

### High Reading

Level value being displayed is inaccurately high.

- Check sensor/transmitter output (if necessary, check zero and span settings).
- Check that tank vent is open. (Rapid fill rate may sometimes exceed venting capacity creating internal pressure in the tank.)
- Specific gravity of liquid in tank may be greater than that programmed into tank processor Datapack (PROM). Check that the specific gravity value (lower right hand corner) being displayed for that tank is correct. Use keypad to enter corrected value if necessary.

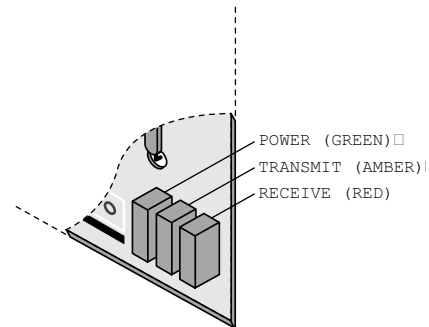
### ERROR Message

The word "ERROR" appears on the display when the LevelPRO SP is turned on or Reset button is pushed.

- Loss of communication between processor board and setpoint relay board. Check ribbon cable.

## LED Communications Status Indicators

These LEDs monitor the RS-485/422 interface and indicate the status of Transmit (TX) and Receive (RX) operations. Not all versions of the LevelPRO SP include these LED indicators.



**GREEN On = Power is On**  
**GREEN Off = Power is Off**

The green LED is illuminated when power is supplied to the unit. If the green LED is not lit, check that the external power supply is connected to unit. (Internal fuse may also be blown.)

**The following LEDs apply only when the LevelPRO SP has been wired for communications to a PLC or computer.**

**AMBER On (Blinking) = Data Transmit**  
**AMBER Off = Not Transmitting**

The amber LED is illuminated during each data pulse transmission. During normal operation, the LED will be blinking on/off in combination with the red (receive) LED. If the receive (red) LED is functioning but there is no indication from the amber LED, the LevelPRO address code and requested address code may be different. (Typically, this could be the result of the wrong address code programmed into the LevelPRO or the host device.) Otherwise, unit may have an internal component failure.

**RED On (Blinking) = Data Received**  
**RED Off = No Data Received**

**RED Always On = RS-485 A + B Line Reversed**

The red LED is illuminated in response to each data pulse received. During normal operation, the LED will be blinking on/off in combination with the amber (transmit) LED. If there is no indication from the red LED, there may be a problem with the data format from the host. If the red LED is continuously illuminated, this indicates a crossed connection between the A + B sides of the RS-485 two wire interface (try reversing the A + B con-

## Communications Interface Network Systems

### Network Communications (RS-485)

LevelPRO tank processors can provide direct ASCII communications via a two wire multi-drop network interface. Recommended communications cable is Belden 9501 (24 AWG twisted pair stranded conductors, copper drain wire, overall shielding).

Connections are provided on the plug in terminal for A, B and SH (shield). Refer to the RS-485 diagram for proper cabling connections. Up to 32 individual LevelPRO devices can be installed on a multi-drop network.

### Preliminary Network Communications Troubleshooting

These are only a few possible causes of communications problems. Also, consult available reference materials for the host or receiver (i.e., PLC or PC) that is being used to communicate with the LevelPRO devices.

## No Communications

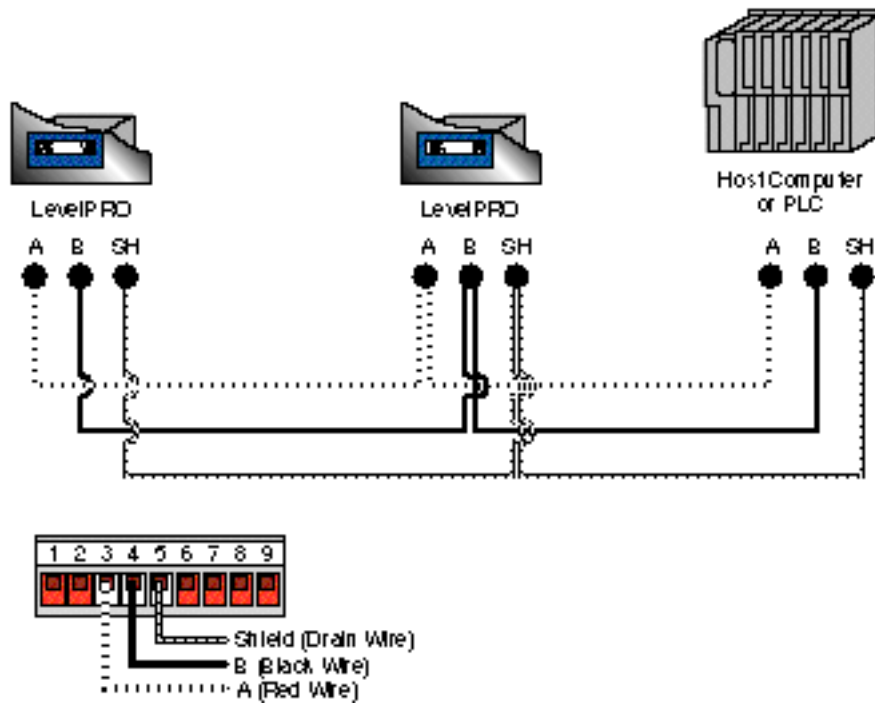
Loss of communications to all devices in the network.

- Check connections at RS-485 terminals at each device. If one processor has been disconnected from the network, make certain that cabling has continuity.
- Check that power is being supplied to the LevelPRO processors. There will be no communications if individual devices suffer loss of power.

## No Communications Response (Individual)

Failure of queried polling address device to respond with communications

- Check that power is supplied to the LevelPRO processor. Additionally, check internal power supply fuse, replace if necessary.
- Check communications connections at RS-485 terminals. If cable conductors have been reversed, unit will not be able to communicate. Make certain that A, B, SHD (shield) continuity has been maintained.
- Possible incorrect polling address. 3-digit ASCII address value must correspond to polling address programmed in datapack (SRAM) of LevelPRO.



Detail - RS-485 diagram

## King Bus ASCII Communications

### Communications Technical Specifications:

- Two wire half-duplex with isolated ground
- Automatic signal level shifting for point-to-point (RS-422) and multi-drop (RS-485).
- ASCII character transmission formatted as (0) start bit, (8) data bits and (1) stop bit.
- Standard baud rate up to 19.2 kbps.

### Host Polling Protocol

The host device must query LevelPRO processors to receive level data and/or to change specific gravity values. The query should be configured using the following ASCII code formats.

Request Level Data:

**#NNN\***

- # = Beginning character, first character sent (\$23 Hex)
- NNN** = 3 character ASCII polling address, 001-256
- \* = Terminating character, last character sent (\$2A Hex)

Change Specific Gravity:

**#NNN\_S.SSS\***

- # = Beginning character, first character sent (\$23 Hex)
- NNN** = 3 character ASCII polling address, 001-256
- \_ = Space character (\$20 Hex)
- S.SSS** = 5 character specific gravity includes decimal (\$2E Hex) character
- \* = Terminating character, last character sent (\$2A Hex)

The King Bus ASCII protocol is used by LevelPRO processors having the KINGCODE.HEX microcontroller code. These units are designated by serial numbers beginning with the letter D.

For LevelPRO processors that employ MODBUS compatible communications, refer to EX-1803-2 protocol manual. Units designated by serial numbers beginning with the letter M have the KINGM-BUS microcontroller code.

### LevelPRO Response Format

Communications output from individual processor in response to query by host.

31 Character Response:

**NNN\_S.SSS\_XLLLLLLLL\_UUUU\_CCCC<CR><LF>**

**NNN** = 3 character ASCII polling address, 001-256

\_ = Space character (\$20 Hex)

**S.SSS** = 5 character specific gravity includes decimal (\$2E Hex) character

\_ = Space character (\$20 Hex)

**X** = Status code; B (blank), F (full), R (reserve/empty), C (calibration mode)

**LLLLLLLL** = 8 character level value, leading zeros required if applicable

\_ = Space character (\$20 Hex)

**UUUU** = 4 character units abbreviation/code in the form, GALS

\_ = Space character (\$20 Hex)

**CCCC** = Check sum in ASCII representation of a 2-byte number in the form, 0FE5

**<CR>** = Carriage return (\$0D Hex)

**<LF>** = Line feed (\$0A Hex)

Sample Response: **001\_1.032\_B00023900\_**

**GALS\_04DC<CR><LF>**

Checksum does not include the last space character (\$20), carriage return (\$0D), line feed (\$0A) or the checksum value itself.

The actual hex data transmission:

\$30 \$30 \$31 \$20 \$31 \$2E \$30 \$33 \$32 \$20 \$42 \$30  
\$30 \$30 \$32 \$33 \$39 \$30 \$30 \$20 \$47 \$41 \$4C \$53  
\$20 \$30 \$35 \$34 \$33 \$0D \$0A

(Underlined values are not added to the preceding bytes to create the checksum.)

